## Packaging Specifications for 7" Reel Surface Mounted LL/LS Diodes

1. The method of packaging and dimension are shown as below figure. (Dimension in mm )


## 2. Label

 5 boxes per carton2.1 The information of inner box label must be listed: (Description of a sample label)

| 2.1. | L4148 | means (Product) TYPE (Part No.) |
| :---: | :---: | :---: |
|  |  |  |
| 2.1.2 | QTY 20,000 PCS | means (Product) Quantity (QTY) |
| 2.1.3 | D/C SL0B3N0917S01 | means Dice Lot No. / Code (D/C) |
| 2.1.4 | P/C DBEB0822A | means Production Code (P/C) |
| 2.1.5 | \||IIIIII | means Manufacturing Date (RMK) |

2.2 The information of carton label must be listed:
2.2.1 TYPE
2.2.2 QTY


## Packaging Specifications for 13" Reel Surface Mounted LL/LS Diodes

1. The method of packaging and dimension are shown as below figure. (Dimension in mm)

LS-31 (MicroMELF) LS-34 (QuadroMELF) LL-34 (MiniMELF)


10,000 pcs per reel

2. Label
2.1 The information of inner box label must be listed: (Description of a sample label)
2.1.1 TYPEZM4733A |||||||||||||||||||||||||||||||||
2.1.2 QTY 10,000 PCS ||||||||||||||||||||||||
2.1.3 D/C SL0B3N0917S01
2.1.4 P/C DBEB0822A
2.1.5 |||||||||||||||||||| RMK 50121
means (Product) TYPE (Part No.)
means (Product) Quantity (QTY)
means Dice Lot No. / Code (D/C)
means Production Code (P/C)
means Manufacturing Date (RMK)
2.2 The information of carton label must be listed:
2.2.1 TYPE
2.2.2 QTY


## Packaging Specifications for 13" Reel Surface Mounted LL-41 Diodes

1. The method of packaging and dimension are shown as below figure. (Dimension in mm )

LL-41 (MELF)


50,000 pcs per carton 5 boxes per carton

10,000 pcs per box 2 reels per box

2. Label
2.1 The information of inner box label must be listed: (Description of a sample label)
2.1.1 TYPEZM4733A |||||||||||||||||||||||||||||||||
2.1.2 QTY 10,000 PCS ||||||||||||||||||||||||
2.1.3 D/C SL0B3N0917S01
2.1.4 P/C DBEB0822A
2.1.5 |||||||||||||||||||| RMK 50121
means (Product) TYPE (Part No.)
means (Product) Quantity (QTY)
means Dice Lot No. / Code (D/C)
means Production Code (P/C)
means Manufacturing Date (RMK)
2.2 The information of carton label must be listed:
2.2.1 TYPE
2.2.2 QTY


## Tape Specifications for Surface Mounted LL/LS Diodes

We supply the SMD components either in bulk or in 8-mm or 12-mm blister tapes depending on type of case.
Both the tape dimensions for the cases MicroMELF(LS-31), MiniMELF(LL-34), QuadroMELF(LS-34),
$\operatorname{MELF}(L L-41)$ and dimensions of the reels are shown in the following figures.


Accumulated pitch tolerance is $\pm 0.2 \mathrm{~mm}$ over 10 pitches
12-mm carrier tape for MELF(LL-41) package dimensions in mm

Accumulated pitch tolerance is $\pm 0.2 \mathrm{~mm}$ over 10 pitches
8-mm carrier tape for MiniMELF(LL-34) /
QuadroMELF (LS-34) package dimensions in mm


Accumulated pitch tolerance is $\pm 0.2 \mathrm{~mm}$ over 10 pitches
8-mm carrier tape for MicroMELF(LS-31) package
dimensions in mm
®


The beginning of the tape comprises a 200 mm long lead-in with vacant nests and at the hub end of the tape there are 10 to 20 sealed nests containing no devices. This end of the tap automatically detaches from the hub of the reel at the end of the inreeling procedure.

The packaging units for taped devices are

| Type of case | Qty / reel | Reel $\varnothing$ |
| :--- | :---: | :---: |
| MELF(LL-41) | 5,000 | 330 mm |
| MiniMELF(LL-34) | $2,500 / 10,000$ | $178 \mathrm{~mm} / 330 \mathrm{~mm}$ |
| QuadroMELF(LS-34) | $2,500 / 10,000$ | $178 \mathrm{~mm} / 330 \mathrm{~mm}$ |
| MicroMELF(LS-31) | $2,500 / 10,000$ | $178 \mathrm{~mm} / 330 \mathrm{~mm}$ |


| Symbol | 8-mm carrier tape $(178 \mathrm{~mm})$ | 8-mm carrier tape $(330 \mathrm{~mm})$ | 12-mm carrier tape $(330 \mathrm{~mm})$ |
| :---: | :---: | :---: | :---: |
| B | $2 \pm 0.5$ | $2 \pm 0.5$ | $2 \pm 0.5$ |
| C | $13 \pm 0.5$ | $13 \pm 0.5$ | $13 \pm 0.5$ |
| D | $178 \pm 2$ | $330 \pm 2$ | $330 \pm 2$ |
| G | $8.4 \pm 1.5$ | $8.4 \pm 1.5$ | $12.4 \pm 2$ |
| H | $4 \pm 0.5$ | $4 \pm 0.5$ | $4 \pm 0.5$ |
| N | 60 | 60 | 60 |
| T | $<14.9$ | $<14.9$ | $<20$ |

Dimensions in mm


Reel for $8-\mathrm{mm}$ and $12-\mathrm{mm}$ carrier tapes

The carrier tape consists of a plastic tape with "nests" having a size corresponding to the components requirements. The sprocket holes are on one side of the tape. The blister tapes are sealed with a cover tape.

The cathode side of the components in MELF(LL-41), MiniMELF(LL-34), QuadroMELF(LS-34) and MicroMELF(LS-31) cases are adjacent to the sprocket holes. Other orientation can be supplied on demand.


